

# 🖉 madras®

### Technical data sheet

Rev. 03.09.2018

Manufacturer: Vitrealspecchi spa

Designer: Arch. Ivo Pellegri

Base product: float glass to EN 572 1-2; laminated float glass to UNI EN ISO 12543.

Description: glass chemically rendered permanently opaque on one side and characterized by a perfectly smooth texture featuring transparent points of gradually changing sizes to provide screened vision.

#### Shielding zone disposition on the sheet:

standard (diagrams on request) so that it can be cut and optimized for the more common applications (walls, doors, balconies).

Sheet sizes: 2250/2400 x 3210 mm (usable: 2210/2360 x 3170 mm).

Thicknesses: monolithic float glass 4/5/6/8/10/12 mm; laminated float glass 33.1.

Colours: extraclear, clear.

Availability of standard colours/thicknesses is subject to change. Please verify when ordering.

Weight: 2.5 kg/m<sup>2</sup> per millimetre of thickness.

Performances: the particular structure of the texture and the process to which the surface of the glass is subjected, give rise to a graded visibility, influenced by the light intensity on the two faces also.

Applications: in interiors requiring screened vision – limited to a single visual "band" - but also progressive visibility reaching almost complete transparency, thus enhancing luminosity in spaces such as offices, meeting rooms, receptions, restricted areas; in exteriors, especially partially screened parapets and shelters.





Colours and finishings in the photographs may look slightly different from those of the real products: we recommend that customers examine sample glass before choosing products.

# vitrealspecchi

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**Compatible processing:** all mechanical and thermal processes compatible with the base material: cutting, grinding, bevelling, drilling, laminating, toughening, bending, double glazing, painting, enamelling etc.

**Cleaning:** care must be taken when installing the glass not to get putty, resin, sealants, etc., on the treated side. Each of these substances requires a specific solvent for removing traces from glass. For routine maintenance, use water and/or any of the commonly marketed glass detergents. Dry immediately with a clean cloth preferably micro-fibre - by wiping repeatedly gently in the same direction.

#### Storage and handling:

• it is advisable to unpack immediately after reception and store in a dry, well-ventilated place free from sudden changes of temperature to avoid condensation;

- never store outdoors;
- $\bullet$  when storing for over 3 months, it's advisable
- to remove the paper from between the plates;

• in case of storage in unfavourable environmental conditions (high humidity and strong temperature changes), it is advisable to slightly space one plate from another;

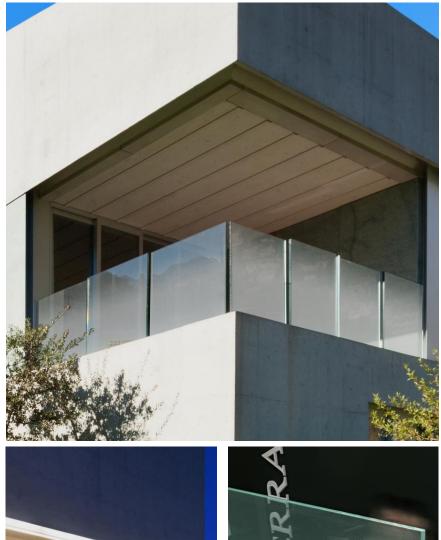
• storing for more than 12 months is not advisable;

• to avoid scratching the surface of the glass during handling and storage, plates should always be separated by means of spacers.

Acceptance limits of the defects coming from float glass production and satin finish processing as per UNI EN 572.2.

Acceptance limits of the defects coming from satin finish processing: defects visible from a distance > 1,5 mt.

### **Madras® Pixel Gradient**







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